Description
Xci CG is a high-thermal rigid insulation panel composed of a closed cell polypolysocyanurate foam core manufactured on-line to premium performance coated glass facers on both sides. It is designed for use in wall applications to provide continuous insulation within the building envelope.

Premium Performance Attributes
• Polyiso offers increased R-value per inch vs mineral fiber, XPS or EPS options
• Meets the new minimum continuous insulation standards prescribed in ASHRAE 90.1-2010 and IECC 2012
• Manufactured with NexGen Chemistry: Zero Ozone Depleting Potential (ODP); Contains no CFCs, HCFCs or HFCs; Virtually zero Global Warming Potential (GWP). Use of Xci products helps reduce the carbon footprint of buildings.
• Provides superior dimensional stability, fire performance and resistance to mold growth

Applications
• Provides continuous insulation (ci) in new construction for standard wood frame, steel stud, CMU and masonry cavity exterior walls
• Exterior retrofit applications of existing walls
• Interior retrofit of existing walls or ceilings in concealed applications when protected by code-approved 15-minute thermal barrier
• Xci CG is compatible with wood, vinyl, fiber cement, aluminum, or hardboard sidings in wood frame construction

Note: Xci CG is not suitable for exposed interior applications.

Xci CG Thermal Values

<table>
<thead>
<tr>
<th>Thickness (inches)</th>
<th>Thickness (mm)</th>
<th>R-Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.50</td>
<td>12.7</td>
<td>3.0</td>
</tr>
<tr>
<td>0.75</td>
<td>19</td>
<td>4.5</td>
</tr>
<tr>
<td>1.0</td>
<td>25</td>
<td>6.0</td>
</tr>
<tr>
<td>1.5</td>
<td>38</td>
<td>9.0</td>
</tr>
<tr>
<td>2.0</td>
<td>51</td>
<td>12.1</td>
</tr>
<tr>
<td>2.5</td>
<td>64</td>
<td>15.3</td>
</tr>
<tr>
<td>3.0</td>
<td>76</td>
<td>18.5</td>
</tr>
<tr>
<td>3.3</td>
<td>84</td>
<td>20.4</td>
</tr>
<tr>
<td>3.5</td>
<td>89</td>
<td>21.7</td>
</tr>
<tr>
<td>4.0</td>
<td>102</td>
<td>25.0</td>
</tr>
</tbody>
</table>

Initial thermal values are determined by using ASTM C 518 at 75° F mean temperature.

Panel Characteristics
• ASTM C 1289 Type II, Class 2. Grade 1, 2 or 3 available.
• Available in 4' x 8' (1220mm x 2440mm) panels in thicknesses of 0.5” (12.7mm) – 4” (102mm)
• Other sizes are available upon special request – (for example: 16” or 24” width)

Codes and Compliances
• ASTM C1289, Type II, Class 2
• International Residential Code (IRC) and International Building Code (IBC)
• NFPA 285 Passed, contact Hunter Panels for more information
• DRJ Technical Evaluation Report 1402-02
• Miami Dade County Product Control Approved
• California Code of Regulations, Title 24, Insulation Quality Standard License #TI-1420
• ICC-ESR-3174
• UL Classified for use in Canada – Refer to UL Director of Products Certified for Canada for more details
• CCMC 13460-L
• CAN/ULC S-704 Type 2, Class 2

LEED Potential credits for Polyiso use
Energy and Atmosphere
• Optimize Energy Performance
Materials & Resources
• Building Life-Cycle Impact Reduction
• Environment Product Declaration
• Material Reuse
• 9% Pre-consumer Recycled Content
• Construction and Demolition Waste Management
Indoor Environmental Quality
• Thermal Comfort
Installation
• Xci CG is not a structural sheathing, code approved shear or corner bracing is required
• Exterior cladding must be attached through the insulation to the framing
• For wood framing, secure boards with ¾” head diameter galvanized roofing nails which must penetrate the stud at least ¾” or use 1” crown 16 gauge staples which penetrate framing ½”
• Fasten insulation to framing every 12” around the perimeter and every 16” in the field
• Refer to local codes and practices for placement of the WRB in the wall assembly
• Exterior siding can be installed over Xci CG. Refer to the siding manufacturer’s installation instructions.

Post-Installation Exposure
During the time frame between installation of Xci CG and the application of the finished exterior cladding, it is recommended that a building wrap be applied to the Xci CG. If a building wrap has not been specified, ALL UNFACED FOAM EXPOSED TO DIRECT DAYLIGHT (i.e. corners, window and door openings) should be taped with a compatible waterproof tape. Xci CG is not intended to be left exposed for extended periods of time (i.e. in excess of 60 days) without adequate protection. Please contact Hunter Panels for details.

WRB
The incorporation of Weather Resistant Barriers (air, vapor and moisture) is a critical element of a wall assembly. A design professional familiar with local code requirements should specify the selection and placement of any WRB. Furthermore, it is recommended that a hygrothermal analysis of the proposed assembly be conducted to determine the type and locations of a proposed WRB.

Job-Site Storage
Good construction practice dictates that all insulations should be protected from moisture and direct sunlight during job-site storage. Pallets of Hunter Panels Xci CG are double packaged in a UV resistant polyethylene bag. This moisture resistant package is designed for protection from the elements during flat bed shipment from our factories to the job-site. Outdoor storage for extended periods of time requires additional waterproof tarpaulins and elevated storage above ground level a minimum of 2”.

Warnings and Limitations
Insulation must be protected from open flame. Hunter Panels will not be responsible for specific building design by others, for deficiencies in construction or workmanship, for dangerous conditions on the job site or for improper storage and handling. Technical specifications shown in this literature are intended to be used as general guidelines only and are subject to change without notice. Call Hunter Panels for more specific details.

Typical Physical Property Data Chart
polyiso foam core only

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressive Strength</td>
<td>ASTM D 1621</td>
<td>20 psi* min. (138 kPa, Grade 2)</td>
</tr>
<tr>
<td>Dimensional Stability</td>
<td>ASTM D 2126</td>
<td>2% linear change (7 days)</td>
</tr>
<tr>
<td>Moisture Vapor Permeance</td>
<td>ASTM E 96</td>
<td>&lt; 1 perm (57.5ng/(Pa<em>s</em>m²))</td>
</tr>
<tr>
<td>Water Absorption</td>
<td>ASTM C 209</td>
<td>&lt; 0.1% volume</td>
</tr>
<tr>
<td>Service Temperature</td>
<td></td>
<td>-100°F to 250°F (-73°C to 122°C)</td>
</tr>
<tr>
<td>Resistance to Mold</td>
<td>ASTM D 3273</td>
<td>Passed (10)</td>
</tr>
<tr>
<td>Recycled Content</td>
<td></td>
<td>9% pre-consumer</td>
</tr>
</tbody>
</table>

*Also available in Grade 1 (16 psi) or Grade 3 (25 psi)